

A stack of several chocolate bars, likely milk chocolate, is shown in a close-up, slightly angled view. The bars are stacked in a way that shows their edges and the texture of the chocolate. The lighting is warm and focused, highlighting the top surfaces of the bars. Overlaid on the center of the image is the word "CHOCOLATE" in large, bold, yellow letters with a gradient and a slight glow, making it stand out against the dark background of the chocolate.

CHOCOLATE

# PERCENTAGE OF INGREDIENTS IN A BAR OF CHOCOLATE

A photograph of a bar of milk chocolate in its wrapper, with the text overlaid. The wrapper is dark with a grid pattern. The chocolate is visible through the clear window in the center.

Ingredients in a bar of chocolate:

In a bar of milk chocolate there are these ingredients:

- .10 % cocoa mass
- .15% cocoa butter
- .25% milk
- .45% sugar
- .5% vegetable fat

## COST OF THE INGREDIENTS IN A BAR OF CHOCOLATE THAT COST 1£:


- .The 30% of the cost is for the milk
  - .The 30% of the cost is for the cocoa butter
  - .The 17% of the cost is for the sugar
  - .The 14% of the cost is for the cocoa mass
  - .The 9% of the cost is for the vegetable fat
- .The ingredients that come from a cocoa pod are the most expensive: in a bar of chocolate that costs 1£ they cost 44p.





# HOW MUCH DO COCOA FARMERS AND CHOCOLATE MANUFACTURES EARN?

Cocoa farmers earn only 7p for every bar of chocolate, even if their ingredients are the most expensive, while chocolate manufactures earn 43p!



# THE END

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**SOURCE:** [http://papapaa.org/flash/ks2-3\\_1c.html](http://papapaa.org/flash/ks2-3_1c.html)  
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